



Ki-Gass Hand Primer Fuel Pump Service and Repair Kits

Ki-Gass was founded back in 1924, originally with the name Kibraz. Operating from 15 Carrington Mews, London W1. The hand operated fuel priming pumps were used on many models of high quality motor cars, tractors, aeroplanes and even tanks!



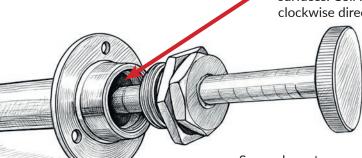


NOTE - it is not necessary to remove the valve part (with arrows) from the barrel for servicing

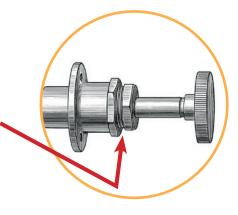
Fully dismantled view for reference

Ki-Gass Shaft Seal Replacement

Remove the old compacted seal with a suitable pick tool and clean surfaces. Coil in the new length of graphite impregnated cord in a clockwise direction.



Screw down to compress the seal. Aim for approx 5mm of exposed thread when the part is snug. This is to allow for future tightening as the seal settles and compresses. Trim length of seal as needed. Secure locking ring. Do not over-tighten.

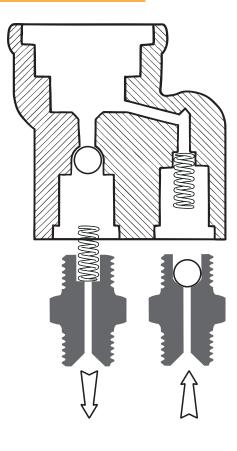




NOTE - Vintage Ki-Gass pumps rely solely on the impregnated cord as a sealing gland. Our current version has a secondary Nitrile O-ring seal fitted in the groove shown here.

Ki-Gass Valve Parts Replacement





NOTE - it is not necessary to remove the valve part from the barrel for servicing

After removing the copper fuel line female connectors (not shown), the end unions can be removed.

5/16" UNF male/male

Clean the seats and check for blockages.

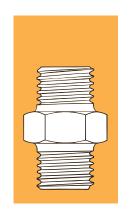
For later type (shown) It is recommended to try the shorter pair of springs first and check pump action. If valves are not sealing correctly, then use the longer pair of springs.

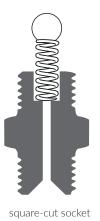
For the early type (with Y-shaped valve inlet/outlet) Most commonly a short spring is required on the inlet of the pump and a long spring on the outlet.

Replacement brass end fittings are available - SKU:CA1307B-BR



IMPORTANT - Both unions have a cone for solder nipple connection at one end. At the other end, one union has a square cut socket to receive the base of a spring, the other union has a bull nose recess to receive a ball







Bull-nose socket

PARTS

Ki-Gass hand primer pump repair kit - Type A
Ki-Gass hand primer pump repair kit - Type B
Ki-Gass hand primer pump end fittings - Type A pump

Later with parallel ends Early with Y ends SKU:CA1307B-RK SKU:CA1307-RK SKU:CA1307B-BR